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THE FIRST BOOK OF ITS KIND ON DISTILLATION TECHNOLOGY The last half-century of research on distillation has tremendously improved our understanding and design of industrial distillation equipment and systems. High-speed computers have taken over the design, control, and operation of towers. Invention and innovation in tower internals have greatly enhanced tower capacity and efficiency. With all these advances, one would expect the failure rate in distillation towers to be on the decline. In fact, the opposite is the case: the tower failure rate is on the rise and accelerating. Distillation Troubleshooting collects invaluable hands-on experiences acquired in dealing with distillation and absorption malfunctions, making them readily

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accessible for those engaged in solving today's problems and avoiding tomorrow's. The first book of its kind on the distillation industry, the practical lessons it offers are a must for those seeking the elusive path to trouble-free distillation. Distillation Troubleshooting covers over 1,200 case histories of problems, diagnoses, solutions, and key lessons.

Coverage includes: * Successful and unsuccessful struggles with plugging, fouling, and coking * Histories and prevention of tray, packing, and internals damage * Lessons taught by incidents and accidents during shutdowns, commissioning, and abnormal operation * Troubleshooting distillation simulations to match the real world * Making packing liquid distributors work * Plant bottlenecks from intermediate draws, chimney trays, and feed points * Histories of and key lessons

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from explosions and fires in distillation towers * Prevention of flaws that impair reboiler and condenser performance * Destabilization of tower control systems and how to correct it * Discoveries from shutdown inspections * Suppression of foam and accumulation incidents A unique resource for improving the foremost industrial separation process, Distillation Troubleshooting transforms decades of hands-on experiences into a handy reference for professionals and students involved in the operation, design, study, improvement, and management of large-scale distillation.

Diagnose and Troubleshoot Problems in Chemical Process Equipment with This Updated Classic! Chemical engineers and plant operators can rely on the Third Edition of A Working

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Guide to Process Equipment for the latest diagnostic tips, practical examples, and detailed illustrations for pinpointing trouble and correcting problems in chemical process equipment. This updated classic contains new chapters on Control Valves, Cooling Towers, Waste Heat Boilers, Catalytic Effects, Fundamental Concepts of Process Equipment, and Process Safety. Filled with worked-out calculations, the book examines everything from trays, reboilers, instruments, air coolers, and steam turbines...to fired heaters, refrigeration systems, centrifugal pumps, separators, and compressors. The authors simplify complex issues and explain the technical issues needed to solve all kinds of equipment problems. Comprehensive and clear, the Third Edition of *A Working Guide to Process Equipment*

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Tube Heat Exchangers • Fire Heaters • Refrigeration Systems • Centrifugal Pumps • Separators • Compressors • Safety • Corrosion • Fluid Flow • Computer Modeling and Control • Field Troubleshooting Process Problems

Pipe Flow provides the information required to design and analyze the piping systems needed to support a broad range of industrial operations, distribution systems, and power plants. Throughout the book, the authors demonstrate how to accurately predict and manage pressure loss while working with a variety of piping systems and piping components. The book draws together and reviews the growing body of

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experimental and theoretical research, including important loss coefficient data for a wide selection of piping components. Experimental test data and published formulas are examined, integrated and organized into broadly applicable equations. The results are also presented in straightforward tables and diagrams. Sample problems and their solution are provided throughout the book, demonstrating how core concepts are applied in practice. In addition, references and further reading sections enable the readers to explore all the topics in greater depth. With its clear explanations, Pipe Flow is recommended as a textbook for engineering students and as a reference for professional engineers who need to design, operate, and troubleshoot piping systems. The book employs the English gravitational

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system as well as the International System (or SI).

Development of a new chemical plant or process from concept evaluation to profitable reality is often an enormously complex problem. Generally, a plant-design project moves to completion through a series of stages which may include inception, preliminary evaluation of economics and market, data development for a final design, final economic evaluation, detailed engineering design, procurement, erection, startup, and production. The general term plant design includes all of the engineering aspects involved in the development of either a new, modified, or expanded industrial plant. In this context, individuals involved in such work will be making economic evaluations of new processes, designing

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individual pieces of equipment for the proposed new ventures, or developing a plant layout for coordination of the overall operation. Because of the many design duties encountered, the engineer involved is many times referred to as a design engineer. If the latter specializes in the economic aspects of the design, the individual may be referred to as a cost engineer. On the other hand, if he or she emphasizes the actual design of the equipment and facilities necessary for carrying out the process, the individual may be referred to as a process design engineer. The material presented in this book is intended to aid the latter in developing rapid chemical designs without becoming unduly involved in the often complicated theoretical underpinnings of these useful notes, charts, tables, and equations.

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"What Went Wrong?" has revolutionized the way industry views safety. The new edition continues and extends the wisdom, innovations and strategies of previous editions, by introducing new material on recent incidents, and adding an extensive new section that shows how many accidents occur through simple miscommunications within the organization, and how straightforward changes in design can often remove or reduce opportunities for human errors. Kletz' approach to learning as deeply as possible from previous experiences is made yet more valuable in this new edition, which for the first time brings together the approaches and cases of "What Went Wrong" with the managerially focussed material previously published in "Still Going Wrong". Updated and

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supplemented with new cases and analysis, this fifth edition is the ultimate resource of experienced based analysis and guidance for the safety and loss prevention professionals. * A million dollar bestseller, this trusted book is updated with new material, including the Texas City and Buncefield incidents, and supplemented by material from Trevor Kletz's 'Still Going Wrong' * Now presents a complete analysis of the design, operational and for the first time, managerial causes of process plant accidents and disasters, plus their aftermaths * Case histories illustrate what went wrong, why it went wrong, and then guide readers in how to avoid similar tragedies: learn from the mistakes of others

Drawing on his passion, training, and experience, Lieberman

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presents problems and troubleshooting techniques that are associated with specific processes, systems, and equipment, leading novice and practiced troubleshooters alike to the crux of malfunctions and failures. The fourth edition updates troubleshooting and design techniques, and adds seven new chapters with information on turbines, motors, heat exchangers, and environmentally friendly operations. Norm Lieberman sprinkles his troubleshooting guide with insightful and humorous anecdotes from 45 years in the petrochemical and refining industry. Features: * Nitty-gritty descriptions of common refinery and chemical plant problems and the diagnostic field observations, experiments, and calculations that reveal their origin * Troubleshooting checklists and references following each chapter * Practical advice for

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optimizing interactions with key plant operations personnel

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